FUJITSU



FF***LT96 Series

96% A.F.U.E.† Input Rates from 40 to 115 kBTU [11.72 to 33.71 kW]

Manufactured for

Fujitsu General America, Inc. Fairfield, NJ



Registrar



optimal comfort level. Variable speed blower motor technology provides ultimate humidity control, quieter sound levels, and year round energy savings. EcoNet[®] enabled HVAC product Diagnostics 7-Segment LED all units Ignition System – DSI for reliability and longevity Water Management System with patented Blocked Drain Sensor

4 way multi-poise design

Heat exchanger is removable for improved serviceability. Aluminized steel primary and stainless steel secondary construction provide maximum corrosion resistance and thermal fatigue reliability.

Two stages of operation to save energy and maintain

COMMUNICATING

VARIABLE SPEED

MULTI-POSITION

GAS FURNACES

96% residential gas furnace CSA certified

TWO-STAGE

Features

- Low profile "34 inch" cabinet ideal for space constrained installations.
- Blower Shelf design serviceable in all furnace orientations
- Pre marked hoses insures proper system drainage
- Vent with 2" or 3" PVC
- Replaceable Collector box
- Hemmed edges on cabinet and doors
- Quarter turn fasteners for tool less access
- Integrated control boards feature dip switches for easy system set up
- Self priming condensate trap
- Solid bottom included
- Compatible with single or two stage thermostats. For optimal performance a two stage thermostat is recommended.
- Cabinet air leakage less than 2% at 1 inch H₂O when tested in accordance with ASHRAE standard 193

+A.F.U.E. (Annual Fuel Utilization Efficiency) calculated in accordance with Department of Energy test procedures.





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CONTROL BOARD

STANDARD EQUIPMENT

Completely assembled and wired; blocked drain sensor, 7 segment LED and marked hoses; heat exchanger; primary: aluminized steel, secondary: 29-4C stainless steel; 2 stage induced draft; pressure switches; redundant 2 stage main gas control; blower compartment door safety switch; solid state time on/off blower control; limit controls; manual shut-off valve; 100% safety lock out; cool fan off delay; field selectable heat fan off delay; one hour automatic retry; power and selftest diagnostics; flame sense current diagnostics; electronic air cleaner connections; humidifier connections; humidifier on/off delay; low speed continuous fan option; single speed option for heating and cooling applications; transformer; direct drive, variable speed electrically commutated blower motor (ECM). Solid bottom. (Please note: a thermostat is not included as standard equipment.)

OPTIONAL EQUIPMENT

Side and bottom filter racks; return air cabinet for all sizes. NOTE: Furnace is not listed for use with fuels other than natural

or L.P. (propane) gas.

All models can be converted by a qualified distributor or local service dealer to use L.P. (propane) gas without changing burners. Factory approved kits must be used to convert from natural to L.P. (propane) gas and may be ordered as optional accessories from a parts distributor.

For L.P. (propane) operation, refer to Conversion Kit Index Form.

WARNING THIS FURNACE IS NOT APPROVED OR RECOMMENDED FOR USE IN MOBILE HOMES

Physical Data and Specifications—Upflow Models U.S. and Canadian Models

| MODEL NUMBERS | FF40173LT96M | FF60173LT96M | FF70173LT96M | FF70215LT96M | FF85215LT96M | FF100215LT96M | FF115245LT96M |
|--|-----------------------|-----------------------|-----------------------|------------------------|------------------------|------------------------|------------------------|
| HIGH FIRE INPUT BTU/HR [kW] ① | 42,000 [12.31] | 56,000 [16.41] | 70,000 [20.50] | 70,000 [20.50] | 84,000 [24.61] | 98,000 [28.72] | 112,000 [32.82] |
| LOW FIRE INPUT | 29,400 [8.61] | 39,200 [11.49] | 49,000 [14.36] | 49,000 [14.36] | 58,800 [17.23] | 68,600 [20.11] | 78,400 [23.00] |
| HEATING CAPACITY BTU/HR [kW] | 41,000 [12.02] | 55,000 [16.12] | 68,000 [19.93] | 68,000 [19.93] | 82,000 [24.03] | 95,000 [27.84] | 109,000 [31.94] |
| HIGH ALTITUDE OUTPUT 10% DERATE [kW] ② | 36,288 [10.64] | 48,384 [14.18] | 60,480 [17.72] | 60,480 [17.72] | 72,756 [21.27] | 84,672 [24.81] | 96,768 [28.36] |
| BLOWER (D x W) [mm] | 11 x 7 [279 x 178] | 11 x 8 [279 x 203] | 11 x 8 [279 x 203] | 11 x 10 [279 x 254] | 11 x 10 [279 x 254] | 11 x 10 [279 x 254] | 11 x 11 [279 x 279] |
| Motor H.P. [W]- Type | 1/2 [373] E.C.M. | 1/2 [373] E.C.M. | 1/2 [373] E.C.M. | 3/4 [559] E.C.M. | 3/4 [559] E.C.M. | 3/4 [559] E.C.M. | 3/4 [559] E.C.M. |
| MIN. CIRCUIT AMPACITY | 8.00 | 7.00 | 9.00 | 12.00 | 12.00 | 12.00 | 12.00 |
| MIN. OVERLOAD PROTECTION DEVICE | 15.00 | 15.00 | 15.00 | 15.00 | 15.00 | 15.00 | 15.00 |
| MAX. OVERLOAD PROTECTION DEVICE | 15.00 | 15.00 | 15.00 | 20.00 | 20.00 | 20.00 | 15.00 |
| MINIMUM EXT. STATIC PRESSURE (IN. W.C.) [kPa] | .18 [.045] | .20 [.050] | .23 [.057] | .23 [.057] | .28 [.070] | .28 [.070] | .28 [.070] |
| MAXIMUM EXT. STATIC PRESSURE (IN. W.C.) [kPa] | 1.0 [0.249] | 1.0 [0.249] | 1.0 [0.249] | 1.0 [0.249] | 1.0 [0.249] | 1.0 [0.249] | 1.0 [0.249] |
| HEATING CFM @ MAX W.C. E.S.P. [L/s] | 1250 [590] | 1025 [484] | 1015 [479] | 1332 [629] | 1470 [694] | 1710 [807] | 1450 [684] |
| FACTORY SETTING HEATING CFM [L/s] | 950 [448] | 1025 [484] | 1015 [479] | 1121 [529] | 1470 [694] | 1710 [807] | 1450 [684] |
| COOLING CFM @ .5" [.124 kPa] W.C. E.S.P. [L/s] | 1050 [496] | 1050 [496] | 1050 [496] | 1750 [826] | 1750 [826] | 1750 [826] | 1750 [826] |
| TEMPERATURE RISE-HIGH FIRE RANGE IN DEGREES °F [°C] | 20 - 50 [11 - 28] | 30 - 60 [17 - 33] | 40 - 70 [22 - 39] | 30 - 60 [17 - 33] | 30 - 60 [17 - 33] | 40 - 70 [22 - 39] | 45 - 75 [25 - 42] |
| TEMPERATURE RISE-LOW FIRE RANGE IN DEGREES °F [°C] | 15 - 45 [8 - 25] | 20 - 50 [11 - 28] | 30 - 60 [17 - 33] | 20 - 50 [11 - 28] | 20 - 50 [11 - 28] | 30 - 60 [17 - 33] | 35 - 63 [19 - 36] |
| APPROX. SHIPPING WEIGHT (LBS.) [kg] | 128 [58] | 128 [58] | 132 [60] | 139 [63] | 147.5 [67] | 152 [69] | 165 [75] |
| AFUE ③ | 96.00% | 96.00% | 96.00% | 96.00% | 96.00% | 96.00% | 96.00% |

NOTES: All models are 115V, 60HZ, 1 phase Gas connection size for all models is 1/2" [13 mm] N.P.T.

Installation instructions for high altitude derate.

② Canadian installations only.

③ In accordance with D.O.E. test procedures.

*S=Standard Models

NOTE: Standard model complies with California low nox requirements.

This furnace does not meet air district requirements of 14 ng/J NOx emissions limit, and thus is subject to a mitigation fee of up to \$450. This furnace is not eligible for the Clean Air Furnace Rebate Program: www.CleanAirFurnaceRebate.com.

This furnace is to be installed for propane firing only in air districts requiring 14 ng/J NOx emission limits. Operating in natural gas mode is in violation of these Rules.

[] Designates Metric Conversions

Model Number Identification

| FF | <u>60</u> | <u>17</u> | <u>3</u> | Ŀ | Ţ | <u>96</u> | M |
|---------|---|--|--------------------------------------|---------|---------------|------------|----------------|
| Product | Capacity | Width | Airflow | Motor | Speed | Efficiency | Orientation |
| Furnace | 40 = 42,000 [12.31 kW] 60 = 56,000 [16.41 kW] 70 = 70,000 [20.51 kW] 85 = 84,000 [24.62 kW] 100 = 98,000 [28.72 kW] 115 = 112,000 [32.82 kW] | 17 = 17.5" 21 = 21.0" 24 = 24.5" | 3 = Up To 3 Tons 5 = Up To 5 Tons | L = ECM | T = Two-Stage | 96 = 96% | M = Multipoise |

[] Designates Metric Conversions



UNIT DIMENSIONS (CLEARANCE TO COMBUSTIBLES)

| MODEL | LEFT | MINIMUM CLEARANCE (IN.) [mm] | MINIMUM CLEARANCE (IN.) [mm] | SHIP | F | LANGE DIMENSION | S | | | |
|-----------|------|------------------------------|------------------------------|--------|--------|-----------------|------------|-------------|----------------------------|----------------------------|
| FF***LT96 | SIDE | RIGHT SIDE | BACK | TOP | FRONT | VENT | WGTS. | A | В | C |
| 40 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 123.5 [56] | 171/2 [445] | 16 ¹⁷ /64 [413] | 16 ¹³ /64 [412] |
| 60 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 128 [58] | 171/2 [445] | 16 ¹⁷ /64 [413] | 16 ¹³ /64 [412] |
| 70 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 132 [60] | 171/2 [445] | 16 ¹⁷ /64 [413] | 16 ¹³ /64 [412] |
| 85 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 147.5 [67] | 21 [533] | 19 ⁴⁹ /64 [502] | 19 ⁴⁵ /64 [500] |
| 100 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 152 [69] | 21 [533] | 19 ⁴⁹ /64 [502] | 19 ⁴⁵ /64 [500] |
| 115 | 0 | 0 | 0 | 1 [25] | 2 [51] | 0 | 165 [75] | 241/2 [662] | 23 ¹⁷ /64 [591] | 2313/64 [589] |

*A service clearance of at least 24" is recommended in front of all furnaces Supply and return depicted as upflow configuration.

Flange configuration will vary depending on installation orientation.

[] Designates Metric Conversions

| | MODEL NU | JMBER | | FF60173LT96M | FF70173LT96M | FF70215LT96M | FF85215LT96M | FF100215LT96M | FF115245LT96M |
|-----------|-----------|----------------|----------------|---------------|---------------|---------------|---------------|---------------|---------------|
| | | SW 15 = 0FF | SW 16 = 0FF | 1025 [484] | 1015 [479] | 1121 [529] | 1470 [694] | 1710 [807] | 1450 [684] |
| | HIGH | SW 15 = | SW 16 = | 880 | 950 | 973 | 1235 | 1490 | 1300 |
| | HEATING | 0N | 0FF | [415] | [448] | [459] | [583] | [703] | [614] |
| | CFM [L/s] | SW 15 = 0FF | SW 16 = 0N | 1250 [590] | 1190 [562] | 1332 [629] | 1850 [873] | 1965 [927] | 1700 [802] |
| TARGET | | SW 15 = | SW 16 = | 780 | 900 | 813 | 1120 | 1400 | 1225 |
| GAS | | 0N | 0N | [368] | [425] | [384] | [529] | [661] | [578] |
| Heating | | SW 13 = | SW 14 = | 925 | 900 | 1093 | 1300 | 1500 | 1250 |
| Airflow | | 0FF | 0FF | [437] | [425] | [516] | [614] | [708] | [590] |
| | LOW | SW 13 = | SW 14 = | 750 | 770 | 910 | 1065 | 1335 | 1060 |
| | HEATING | 0N | 0FF | [354] | [363] | [429] | [503] | [630] | [500] |
| | CFM [L/s] | SW 13 = 0FF | SW 14 = 0N | 1210 [571] | 1050 [496] | 1366 [645] | 1775 [838] | 1800 [850] | 1400 [661] |
| | | SW 13 = 0N | SW 14 = 0N | 660 [311] | 700 [330] | 813 [384] | 925 [437] | 1210 [571] | 960 [453] |
| | | SW 4 = 0FF | SW 5 = OFF | 1050 [496] | 1050 [496] | 1750 [826] | 1750 [826] | 1750 [826] | 1750 [826] |
| | HIGH | SW 4 = | SW 5 = | 875 | 875 | 1500 | 1400 | 1400 | 1400 |
| | COOLING | 0N | OFF | [413] | [413] | [708] | [661] | [661] | [661] |
| | COOLING – | SW 4 = | SW 5 = | 700 | 700 | 1300 | 1225 | 1225 | 1225 |
| | CFM [L/s] | 0FF | ON | [330] | [330] | [614] | [578] | [578] | [578] |
| TARGET | | SW 4 = | SW 5 = | 525 | 525 | 1125 | 1050 | 1050 | 1050 |
| COOLING/ | | 0N | ON | [248] | [248] | [531] | [496] | [496] | [496] |
| HEAT-PUMP | | SW 4 = | SW 5 = | 788 | 788 | 1313 | 1313 | 1313 | 1313 |
| AIRFLOW | | 0FF | OFF | [371] | [371] | [618] | [618] | [618] | [618] |
| LOW | LOW | SW 4 = | SW 5 = | 656 | 656 | 1125 | 1050 | 1050 | 1050 |
| | COOLING | 0N | OFF | [309] | [309] | [530] | [495] | [495] | [495] |
| | CFM [L/s] | SW 4 = 0FF | SW 5 = ON | 525 [247] | 525 [247] | 975 [459] | 919 [433] | 919 [433] | 919 [433] |
| | | SW 4 = ON | SW 5 = 0N | 394 [186] | 394 [186] | 844 [398] | 788 [371] | 788 [371] | 788 [371] |

*S = Standard Models NOTE Standard model complies with California low NOx requirements.

[] Designates Metric Conversions.

VENT TERMINATION KITS: =

RXGY-E02: Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US Only)

RXGY-E02A: Vertical/Horizontal Concentric Vent Termination Kit 2" Pipe (US & Canadian)

RXGY-E03: Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US Only)

RXGY-E03A: Vertical/Horizontal Concentric Vent Termination Kit 3" Pipe (US & Canadian)

RXGY-G02: Direct Vent Furnace Side Wall Vent 2" or 3" (US Only)

RXGY-D05: Combustion Air Drain Kit 2"

RXGY-D06: Combustion Air Drain Kit 3"

NEUTRALIZER KIT: RXGY-A01 (Replacement Cartridge 54-22120-01)

EXTERNAL BOTTOM FILTER (UPFLOW/HORIZONTAL) RACK: RXGF-CB

EXTERNAL SIDE (UPFLOW) FILTER RACK: RXGF-CD

EXTERNAL (DOWNFLOW) FILTER RACK: RXGF-CC

| FILTER RACK FILTER SIZES* INCHES [mm] | | | | | | |
|---------------------------------------|------------------------------------|-------------------------|-----------------------|--|--|--|
| MODEL FF***LT96 | RXGF-CB (UPFLOW/ HORIZONTAL) | RXGF-CD (UPFLOW) | RXGF-CC (DOWNFLOW) | | | |
| 40 | 15 ³ /4 x 25 | 15 ³ /4 x 25 | 12 x 20 | | | |
| | [400 x 635] | [400 x 635] | [305 x 508] | | | |
| 60 | 15 ³ /4 x 25 | 15 ³ /4 x 25 | 12 x 20 | | | |
| | [400 x 635] | [400 x 635] | [305 x 508] | | | |
| 70 | 15 ³ /4 x 25 | 15 ³ /4 x 25 | 12 x 20 | | | |
| | [400 x 635] | [400 x 635] | [305 x 508] | | | |
| 70 (wide) | 19 ¹ /4 x 25 | 15 ^{3/} 4 x 25 | 12 x 20 | | | |
| | [489 x 635] | [400 x 635] | [305 x 508] | | | |
| 85 | 19 ¹ /4 x 25 | 15 ^{3/} 4 x 25 | 12 x 20 | | | |
| | [489 x 635] | [400 x 635] | [305 x 508] | | | |
| 100 | 19 ¹ /4 x 25 | 15 ^{3/} 4 x 25 | 12 x 20 | | | |
| | [489 x 635] | [400 x 635] | [305 x 508] | | | |
| 115 | 22 ³ /4 x 25 | 15 ^{3/4} x 25 | 14 x 20 | | | |
| | [578 x 635] | [400 x 635] | [356 x 508] | | | |

*Filter racks are shipped without filters.

Filters shipped with furnace may be used or a suitable 1" [25.4 mm] filter.

[] Designates Metric Conversions

INDOOR COIL CASINGS

| MODEL NUMBER |
|-----------------|
| RXBC-D17A1 |
| RXBC-D21A1 |
| RXBC-D21B1 |
| RXBC-D24A1 |

FOR HIGH ALTITUDES:

NOTE: For Canadian installations only, an optional derate (manifold gas pressure reduction) method may be used to adjust the furnace for altitude. See Installation Instructions for more information. This optional method may **NOT** be used for U.S. installations. See installation instructions as appropriate orifice change is required.

| OPTIONAL HIGH ALTITUDE HEATING AIRFLOW ADJUSTMENT KITS | | | | | | |
|--|--------------------------|--------------------------------------|--------------------------------------|--|--|--|
| KIT NUMBER | SEA LEVEL INPUT (BTU) | MINIMUM ELEVATION KIT RECOMMENDED | MAXIMUM ELEVATION KIT RECOMMENDED | | | |
| RXGY-58 | 42000 | | | | | |
| RXGY-59 | 56000 | | | | | |
| RXGY-60 | 70000 | 6000 | 10000 | | | |
| RXGY-61 | 84000 | 0000 | 10000 | | | |
| RXGY-62 | 98000 | | | | | |
| RXGY-63 | 112000 | | | | | |

L.P. CONVERSION KIT: RXGJ-FP34

CONDENSATE PUMP KIT: PROSTOCK & 1PCB151TUL

DOWNFLOW/HORIZONTAL CONVERSION KIT: RXGY-CK

DOWNFLOW/HORIZONTAL LEFT ZERO CLEARANCE CONVERSION KIT: RXGY-ZK

COMBUSTIBLE FLOOR BASE: RXGC-B17

RXGC-B21 RXGC-B24

ECONET CONTROL RECOMMENDED COMMUNICATING FURNACE CONTROL



FETST601SYS

CONTRACTOR BENEFITS:

- Auto/Self Configuration
- Day-at-a-glance scheduling, with programmable fan
 Intuitive wiring connections
- Dual fuel ready
- Automatically optimizes airflow
- System status & mode information
- Complete diagnostic information on display

HOMEOWNER BENEFITS:

- Large, easy to read icons and characters
- Auto-mode control
- Smart recovery
- Continuous Fan Mode (5 speeds)
- Humidity Control
- Water heater, pool heater integration* (check model compatibility)

***CONTROL ACCESSORIES:**

Wall Plate = RCPN-AMC08

*Available through PROSTOCK®.

GENERAL TERMS OF LIMITED WARRANTY*

Fujitsu General America, Inc. will furnish a replacement for any part of this product which fails in normal use and service within the applicable period stated, in accordance with the terms of the limited warranty.

*For complete details of the Limited and Conditional Warranties, including applicable terms and conditions, contact your local contractor or the Manufacturer for a copy of the product warranty certificate.

| Parts | Ten (10) Years |
|------------------------------|----------------|
| Heat Exchanger | |
| Limited Lifetime | |
| Conditional Unit Replacement | |
| (Registration Required) | Ten (10) Years |

Before proceeding with installation, refer to installation instructions packaged with each model, as well as complying with all Federal, State, Provincial, and Local codes, regulations, and practices.

"In keeping with its policy of continuous progress and product improvement, the right is reserved to make changes without notice." PRINTED IN U.S.A. 3-20 QG FORM NO. GFJ-540 REV. 4